

IPS e.max® CAD Firing Programs

Indication	Number of Restorations	Translucency (HT/LT/MO/ Impulse Opal)	Glaze Method	Programat® CS/CS2/CS3 Furnace Program	IPS e.max® CAD Crystallization Tray
Single Units I12/C14/C16	1-2	HT/LT/MT	Spray Glaze	P3 (~15min)	Small Speed Tray
	1-2	HT/LT/MT	Glaze Paste	P1 (~24min)	Standard Tray
	3-6	HT/LT/MT	Spray Glaze/Glaze Paste	P1 (~24min)	Standard Tray
	1-6	Impulse Opal	Spray Glaze/Glaze Paste	P7 (~31min)	Standard Tray
3-Unit Bridge B32	1-2	LT	Glaze Paste	P1 (~24min)	Standard Tray
Abutment Crown A16	1-6	LT	Glaze Paste	P1 (~24min)	Standard Tray
Abutment A14*	1-6	MO	Glaze Paste	P7 (~31min)	Standard Tray
	1-6	LT	Glaze Paste	P1 (~24min)	Standard Tray
Corrective Fire**	1-6		Spray Glaze/Glaze Paste	P2 (~20min)	Standard Tray

* When firing any combination of HT/LT/MT with MO crystallization is required on P7
 ** Any secondary firing to a restoration



Standard Tray



Small Speed Tray

all ceramic all options™

Optimize Your All Ceramic Restorations

As the leaders in all-ceramic materials IPS e.max® and IPS Empress®, Ivoclar Vivadent has designed the Programat® CS2 to optimize the strength, durability, and esthetics of your restorations.

Ivoclar Vivadent offers you high quality, esthetic, and clinically proven materials in millable block form. The Programat CS2 affords you the ability to create beautiful, all-ceramic restorations in one visit.



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