

# Programat® S2

Valid from  
**software  
V1.0**

## Program structure

Program	Name and Description	Duration
1 Standard	IPS e.max ZirCAD Standard Sintering of IPS e.max ZirCAD Prime/Prime Esthetic/MT Multi/MT/LT/MO crowns/bridges up to 14 units and infiltrated, dried restorations	✓ Programat® Dosto Tray 9 h 50 min
2 Speed	IPS e.max ZirCAD Speed – 3 units Quick sintering of IPS e.max ZirCAD Prime/Prime Esthetic/MT Multi/MT/LT/MO crowns/bridges up to 3 units	4 h 25 min
3 Speed	IPS e.max ZirCAD Prime Speed – Crown Quick sintering of IPS e.max ZirCAD Prime/Prime Esthetic crowns	2 h 26 min
4 Speed	IPS e.max ZirCAD MT Multi Speed – 3 units Quick sintering of IPS e.max ZirCAD MT Multi crowns/bridges up to 3 units	4 h 25 min
5 Speed	IPS e.max ZirCAD MT Speed – 3 units Quick sintering of IPS e.max ZirCAD MT crowns/bridges up to 3 units	2 h 30 min
6 Speed	IPS e.max ZirCAD LT Speed – Crown Quick sintering of IPS e.max ZirCAD LT crowns	2 h 55 min
7 Speed	IPS e.max ZirCAD LT Speed – 14 units Quick sintering of IPS e.max ZirCAD LT bridges with up to 14 units	4 h 30 min
8 Speed	IPS e.max ZirCAD MO Speed – Crown quick sintering of IPS e.max ZirCAD MO crown frameworks	75 min
9 Speed	IPS e.max ZirCAD MO Speed – 4 units Quick sintering of IPS e.max ZirCAD MO bridge frameworks with up to 4 units	90 min
10 Speed	IPS e.max ZirCAD MO Speed – 14 units Quick sintering of IPS e.max ZirCAD MO bridge frameworks with up to 14 units	2 h 45 min
11 Standard	IPS e.max ZirCAD MO Standard Sintering of IPS e.max ZirCAD MO frameworks	✓ Programat® Dosto Tray 7 h 20 min
12	Regeneration firing Program for the regeneration of IPS e.max ZirCAD frameworks after excessive working	60 min
13 Standard	Zenostar T Standard Sintering of Zenostar T	✓ Programat® Dosto Tray 9 h 50 min
14 Speed	Zenostar T Crown Quick sintering of Zenostar T crowns	2 h 55 min
15 Speed	Zenostar T Bridge – 14 units Quick sintering of Zenostar T bridges with up to 14 units	4 h 30 min
16 Speed	Zenostar MO Crown Quick sintering of Zenostar MO crown frameworks	75 min
17 Speed	Zenostar MO Bridge – 4 units Quick sintering of Zenostar MO bridge frameworks with up to 4 units	90 min
18 Speed	Zenostar MO Bridge – 14 units Quick sintering of Zenostar MO bridge frameworks with up to 14 units	2 h 45 min
19 Standard	Zenostar MO Standard Sintering of Zenostar MO frameworks	✓ Programat® Dosto Tray 7 h 20 min



### Important information

The individual pre-drying times of the ZrO<sub>2</sub> objects must be observed. They depend on the size of the restoration and the pre-drying temperature. For more detailed information, please refer to the Instructions for Use of the corresponding material.



### Important information about colouring liquids

If colouring liquids are used, several points must be observed:

- After the sintering process, clean contaminated areas of the furnace with a soft cloth.
  - In case of severe contamination of the sinter chamber or the insulation, conduct a Cleaning firing.
  - The restorations stained with colouring solutions must be adequately pre-dried in a pre-drying furnace.
- Air drying is not sufficient in these cases and may result in cracks in the objects during the sintering process.

Version: 2

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**ivoclar**